



NAME: PVC-S6558

Product Description:

PVC contains approximately 56% by weight of chlorine. This polymer possesses thermoplastic properties. Grade S6558 has low porosity & high bulk density.

Applications:

Pipe and fitting

Injection moulding

Typical Data: (Table)

Property	Unit	Value	Test Method
K-value	-	65	DIN-53726
Sulphate ash	wt. % max	0.05	DIN-53568/2
Volatiles	wt. % max	0.2	ISO R-1269
Bulk density	gr/lit	600	DIN-53466
Screen analysis (residue on sieve)			
> 63 microns			DIN-53734
>250 microns	wt. % min	90	DIN-53734
	wt. % max	5	
Dark resin (particles in 250gr PVC)	No. max	30	HULS-6.7
Plasticizer acceptance	Gr DOP/100gr PVC min.	10	DIN-53417/1
Fish eyes	Number per 25 cm ² max.	5	HULS-6.9
Flow ability (dia. of funnel outlet)	mm max.	4	HULS-6.10
Viscosity number	Cm ³ /gr	105	DIN-53726
Residual VCM	ppm	< 1	HULS-6.11

* Typical Values: not to be construed as specifications

Packing: 25 Kg plastic bag