

## NAME: SBR-1712

#### Product Description:

SBR-1712 is staining type cold SBR, extended with 27.5 part of highly aromatic oil. Provided that the compounds are formulated and processed correctly, the vulcanized SBR-1712 has very good abrasion, good electrical properties and good resistance to polar solvents and dilute acids.

#### **Applications:**

The SBR-1712 used for the production of tires, high quality technical rubber goods, molded and extruded mechanical rubber goods and other industrial products where color and staining are not decisive factors.

| Property                             | Unit               | Value     | Test Method |  |  |
|--------------------------------------|--------------------|-----------|-------------|--|--|
| Volatile matter                      | wt. %              | 0.75 max  | ASTM D 1416 |  |  |
| Ash                                  | wt. %              | 1.5 max   | ASTM D 1416 |  |  |
| Organic acid                         | wt. %              | 3.9-5.7   | ASTM D 1416 |  |  |
| Soap                                 | wt. %              | 0.5 max   | ASTM D 1416 |  |  |
| Oil content                          | wt. %              | 25.5-28.5 | ASTM D 1416 |  |  |
| Bound styrene                        | wt. %              | 22.5-24.5 | ASTM D 1416 |  |  |
| Raw viscosity (ML 1+4 @ 100 °C)      | -                  | 42-52     | ASTM D 1646 |  |  |
| Compound viscosity (ML 1+4 @ 100 °C) | -                  | 62 max    | ASTM D 1646 |  |  |
| Tensile strength                     | kg/cm <sup>2</sup> | 200 min   | ASTM D 412  |  |  |
| Ultimate elongation                  | %                  | 530 min   | ASTM D 412  |  |  |
| 300 % Modulus                        | kg/cm <sup>2</sup> | 79-109    | ASTM D 412  |  |  |

### Typical data: (Table)

The above data are typical laboratory average. They are intended to serve as guides only.

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# Compounding formula :( ASTM D-3182 & D-3185):

| SBR   | 412.5 | (g <sup>r)</sup> |
|---|-------|------------------|
| Chemical: Carbon black IRB = 6. Conforming to NBIS - SRM No.<br>378 | 206.2 | 5 (gr)           |
| Zinc oxide: NBS - SRM No. 370                                       | 9.0   | (gr)             |
| Stearic acid: NBS - SRM No. 372                                     | 3.0   | (gr)             |
| Sulfur: NBS - SRM No. 371   | 5.25  | (gr)             |
| Accelerator (TBBS): NBS - SRM No.384                                | 4.14  | (gr)             |
| Temperature: 145 °C Cure time: 35 min                               |       |                  |

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